



2. During initial operation

When the OFF/ON button is pressed to start the operation, the louvre moves through one full cycle, and then swings automatically (if AUTO has been set using the remote control) or moves to the setting angle (if MANUAL has been set using the remote control).

3. When operation stops

When the OFF/ON button is pressed to stop the operation, the louvre moves through one full cycle, and then stops in the down position, regardless of the remote control setting.

4. When thermostat is off

When operation is stopped by the indoor thermostat, the louvre moves through one full cycle, and then stops in the horizontal position, regardless of the remote control setting.

27.13. Outdoor unit fan excess heat dissipation control

1. When the operation is stopped while the compressor is in operation, the outdoor fan will run at SUPER HI fan speed for approximately 60 seconds and then stops.

27.14. Discharge temperature control

1. Operation

When the discharge temperature sensor detects a temperature of 100°C or higher during cooling mode operation, the liquid bypass valve will be turned on.

2. Cancelling

When the discharge temperature sensor detects a temperature of 70°C or lower, the liquid bypass valve will be turned off.

27.15. Emergency operation

When the emergency operation switch (DSW1) on the outdoor unit printed circuit board is set to emergency, the emergency operation is enabled. This allows normal operation to continue, with all abnormalities other than a discharge temperature abnormality, high pressure abnormality or overcurrent abnormality being ignored.

27.16. DIP switch settings

- Indoor unit printed circuit board (DSW1)

| No. | Setting type | Factory shipment | Remarks |
|-----|---|------------------|---|
| 1 | Group address setting (twin/triple address setting) | OFF | When group operation is being carried out using the remote control, this address is set in order to control the order of starting for the indoor units. (If No. 8 is ON, twin/triple address setting is carried out.) |
| 2 | | OFF | |
| 3 | | OFF | |
| 4 | | OFF | |
| 5 | Automatic restart | ON | When set to ON, operation after a power outage resumes at the settings which were in effect before the outage. (The backup time is semipermanent.) |
| 6 | Filter sign time | OFF | When set to ON, the filter sign times can be set to 2,500 times. |
| 7 | Louvre control | ON | When set to OFF, louvre control is disabled. |
| 8 | Twin/triple slave unit setting | OFF | When set to ON, the unit is designated as a slave unit. |